

SOUTH PRODUCTION NOTES

February 1, 2015
3-11/11-7 Shift Notes

BASF EMPLOYEES

6 Last Recordable
584 Last Lost Time

169 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / Si-1624:

SI-1624- Running- stay about 6-8 bags ahead of Calciner.

Midnight shift:

Day shift: Feeding calciner

Afternoon shift: Start running batches

#1 RC / Si 1624:

Running. Calcined material should be pink. Keep an eye out for Dark pink and tan material. Remember to use auto sampler. Remember SA.

Midnight Shift:

Day shift: running, no issues

Afternoon shift: Continue

Exhaust to F1 when feeding

#2 MED line / Cu 0560:

Running Cu-0560 trial – auger is pressed out and ready to be installed

Midnight shift:

Day Shift: Auger pressed out

Afternoon Shift: Install auger and run batches – do not change recipe

#2 RC/ Cu 0560:

Calciner lit holding until Monday for calcining material.

Midnight shift: Holding

Day Shift: holding

Afternoon Shift: Holding

Exhaust to F1

#3 MED/ D-0703:

Running D-0703, Waiting to finish re-screens

For Midnight shift: NA

For Day Shift: NA

Afternoon Shift: NA

#3 RC / D 1780 NAQ :

Need to rescreen bags from Lot 14, list will be by #3 Calciner. We will also be rescreening again Bags 16-20 again, after other re-screens are finished. John added another bag today.

Midnight shift:

Day shift: all bags to be screened are on the floor.

Afternoon Shift: continue rescreens

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Screener cleaned and installed cleaning kit. Running

Midnight shift:

Day Shift: Running product

Afternoon Shift: Continue

Exhaust to Trimer

#5 RC / Cu 0539:

Running- Be sure to get SA for every pallet- more material in docks

Midnight Shift:

Day shift: continued

Afternoon shift: Running

Exhaust to 5 DC

#6 RC & Dryer / D-0257

Cleaning. Sly scrubber clean out has been changed to next Thursday. Do not slam HC-11 elevator inner cage door!

Midnight shift: Clean as able

Day Shift: Clean with any extra people

Afternoon shift: no activity

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222:

Need to monitor tank. Make adjustments as needed. Resumed making batches. Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

See Revised batch sheets in the MOD.

Midnight Shift:

Day Shift: made batch

Afternoon Shift: made batch

7 Tank KLP solution:

Monitor solution- Making batches

Midnight Shift: monitor

Day Shift: monitor

Afternoon shift: monitored

Old Pfaudler / D-0257:

Clean as manpower permits.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

National Dryer: D-0222

Repaired and Feeding material

Midnight Shift:

Day shift: continue

Afternoon Shift: Feeding material

PK Blender 3917 Pill Mix:

Running pill mix- should get 4 batches per shift.

Midnight Shift:

Day shift: Continue

Afternoon shift: Running

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Afternoon shift: NA

Midnight shift: NA

Day shift: NA

Tower 3 / Cu 0860:

Hold

Midnight Shift: Hold

Day shift: Hold.

Afternoon shift:

Tower 6 / Cu 0860:

Hold
Midnight Shift: Hold
Day shift: Hold.
Afternoon shift:

North Screener / Cu-0860:

Out of Cu 0860 material
Midnight shift: Hold
Day shift: Hold.
Afternoon shift: hold

South Screener / Cu-0860:

Out of Cu 0860 material
Midnight shift: Hold
Day shift: Hold.
Afternoon Shift: hold

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Trying to keep running, WOW for Wire to clutch
Midnight shift:
Day Shift: Continued
Afternoon shift: Holding due to manpower

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Continue to run.
Midnight shift: NA
For Day Shift: NA
Afternoon shift: NA

TK #2 / V 2046/V 2010:

Running V2010 base - need to have BI mill ready to run by Monday morning.
Midnight shift:
Day Shift: Continue
Afternoon shift: loading

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top.
Need to resample every drum from lot 205, 206, 207, 208, 209, 210.
Midnight shift:
Day Shift: Continue
Afternoon shift: continued

Harrop Kiln / AI 3920:

Ok to start. Will need to set up pallets for now instead of using the table. Material is by the Abbe blender.

Midnight shift:

Day Shift: Continue -1.5 bags of feed left

Afternoon shift: continue

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.

Midnight shift: No activity

Day shift: No change.

Afternoon Shift: NA

Priorities 1 through 11 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/HC-11 Dryer/#6 RC/Sly
- 2) #3 MED/#3RC/CTO
- 3) #1 Line/#1RC
- 4) #5 RC
- 5) #2 Line/#2RC
- 6) Horne Tableting Machines
- 7) South PK (Selexsorb/AI Pill Mix)
- 8) #4 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln
- 11) Reduction Towers
- 12) Reduction Tower Screeners
- 13) South Precip (Clean up area for contractor work to begin on Monday)